## Users Meting 2023

12 – 14 April 2023, Phoenix, US

Scandi<mark>Nova</mark>

#### Phoenix, US, 12–14 April 2023

## Welcome to ScandiNova's 13<sup>th</sup> Users Meeting



ScandiNova Users Meeting

## A global journey





ScandiNova

ScandiNova Systems

#### **Users Meeting 2023**

# Participants from many application areas and countries

- 65 on-site participants
- 30 on-line participants
- Science
- Medtech
- Industry Cargo Scanning, E-beam sterilization, Compact Light Source, Radar, System suppliers
- US, Canada, UK, Switzerland, Slovenia, Netherlands, Italy, Germany, France, Denmark, China, Japan, Korea, Australia, Sweden



## The Users Meeting



## Agenda – Overview

#### • 13 April

- ScandiNova presentations
- Users presentations
- Visit Arizona State University
- Dinner Culinary Drop Out
- 14 April
- Users presentations
- Workshop
- Training
- Visit and dinner Desert Botanical Garden

## Some practical things

#### For questions

- Erik Sundström, erik.sundstrom@scandinovasystems.com, +46 70 395 33 95
- ScandiNova colleagues

#### **Arizona State University Tour**

Contact: Deanna Clark, Cell: 602-206-2435

#### Training 14 April

Choose between K-series or M-series

#### **Users Meeting Event app**

• SMS from ScandiNova with link – save it on your mobile home screen

## ScandiNova Updates

Niklas Edling, CEO



#### ScandiNova today

## Pushing boundaries with high–end solutions for critical subsystems within MedTech, Science and Industry





Scandi<mark>Nova</mark>

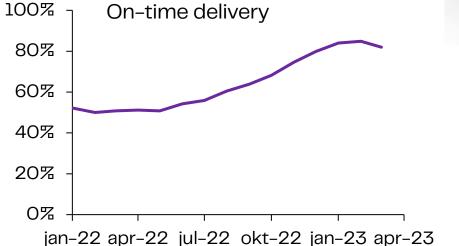
PG200

Excellence in pulsed power

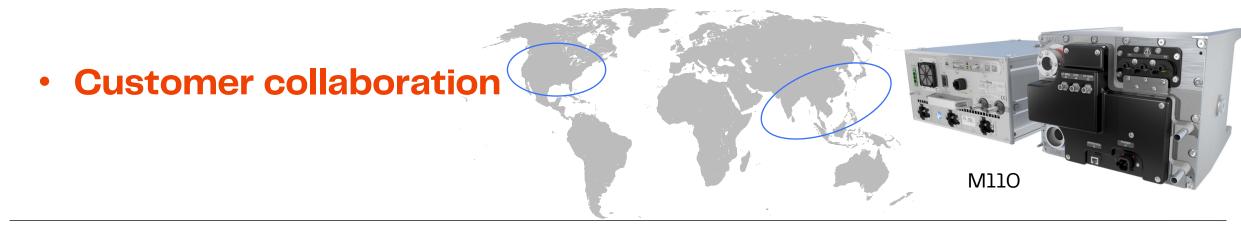
Robust and reliable

ScandiNova today

Leading technology









## Excellence in pulsed power

Internal improvement	Sustainability	Growth
Implementation of a new ERP system	More evidence of energy savings using ScandiNova modulators	Further expansion in production capacity

### This is ScandiNova ScandiNova 2022

## Revenue+17% organic growth

## Order intake +41% organic growth



## Scandivova

- Supplier of modulators for
- MedTech, Science and Industry
- 125 employees





- Supplier of magnets, and coils for
- MedTech, Science and Industry
- 40 employees





- Supplier of power amplifiers and precision power supplies for
- MedTech, Science and Industry
- 35 employees



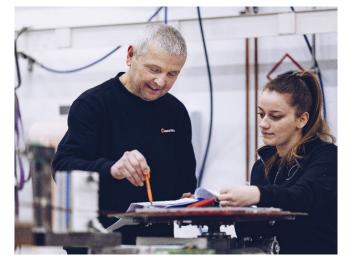
#### This is ScandiNova

## Together we are stronger

- Better equipped to meet tomorrows requirements
- Broader, complementing customer offering
- Strong common culture of high-end performance and reliability













# Product Overview and News

Klas Elmquist, Product Owner Anders Larsson, BA Manager Medtech

#### Scandi<mark>Nova</mark>



## **K**-series applications

- Large scientific accelerators
- Sterilisation of foodstuff and medical material.
- Proton therapy
- Commercial synchrotrons



## **K**-series

- RF Unit
- Reliable
- Klystron based

   Solid state switches
- Modular
- Extreme pulse to pulse stability
- Typical 50 ppm RMS
  Small footprint

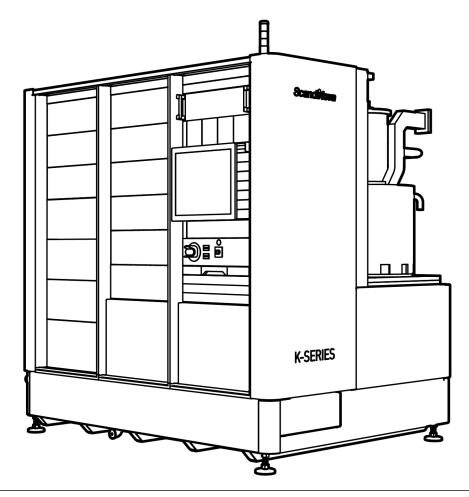
   Has been measured to 13 ppm RMS
   Less than 1 m<sup>2</sup> for a K100
- - IP2X even with covers off



#### Subsystems

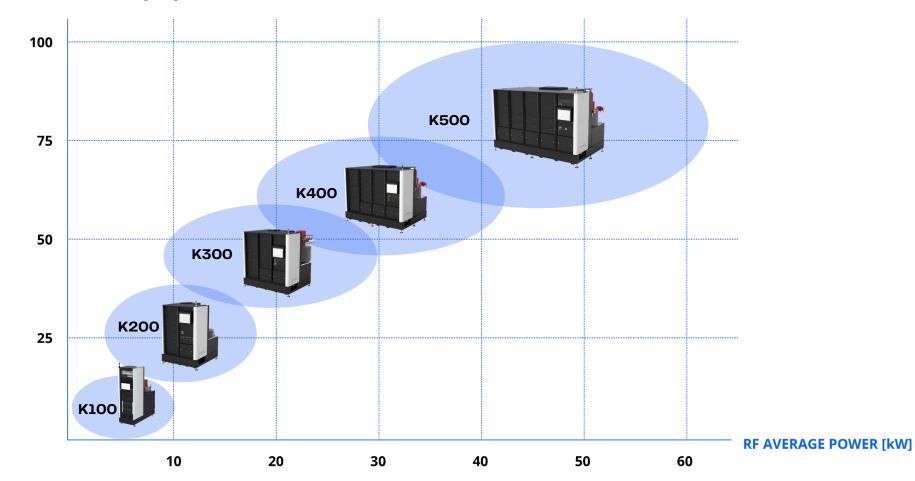
## K-series RF Unit

- Modulator
  - Capacitive Charging Power Supply
  - Filament power supply
  - Switch Units
  - Pulse transformer
  - Control system
  - Cooling system
- Klystron
- Solenoid
- Solenoid Power Supply
- Ion Pump Power Supply
- Low level RF Amplifier
- RF diagnostics





**RF PEAK POWER [MW]** 





## **E**-series applications

- Modulator for diode-type thermionic electron gun
- Used in medical and scanning applications



## E110

- Voltage up to 30 kV
- Filament PS included
- Built from the ground up to handle e-gun loads
- M-platform control system
- Dual energy capable
- On board digitizer (CT/CVD)
- Patented design



## PG-series applications

• Used for Pulsed Electric Field treatment of foodstuff.





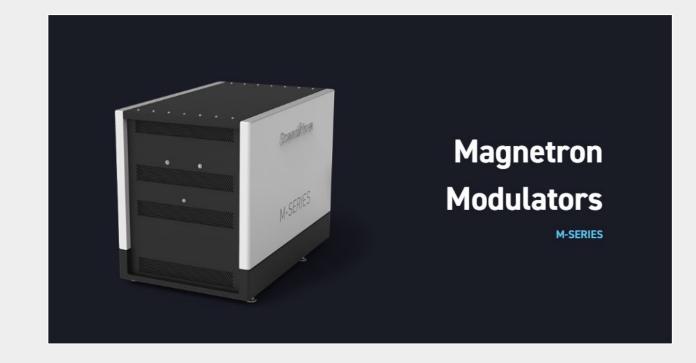




## **PG**-series

- Modular design
- Few subsystems
- Up to 50 kV
- Rugged encapsulation





#### **M**-series

## **M**-series applications

- Radiation Therapy
- Cargo Scanning/NDT
- Radar
- RF Test Stands



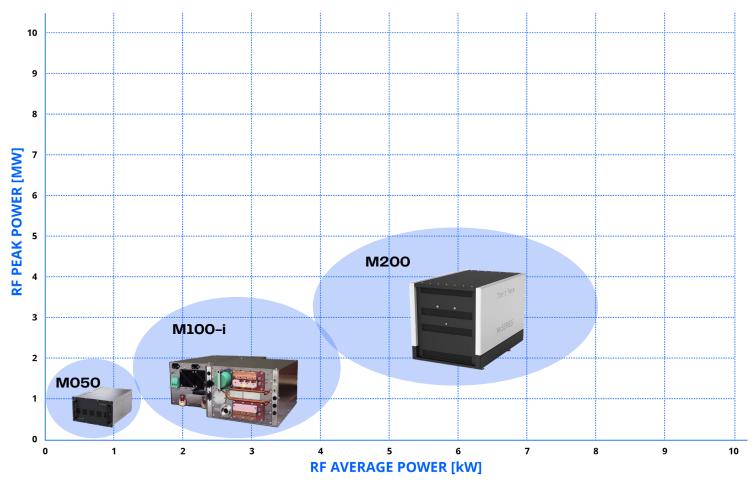






#### **M**-series

## M-series sizes



- Compatible with magnetrons from all major suppliers.
- FPGA-based control system
- Communication via Modbus
- Main components:

CCPS

Switch Unit Tank Unit

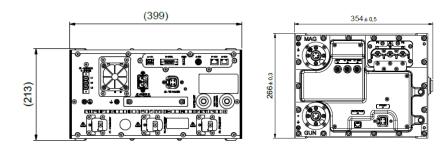


#### M-series – M110

## New magnetron modulator – M110

- 20% smaller and lighter
- Improved diagnostics
- Power factor correction
- Active pulse shaping
- Ready for delivery in 2023





### M-series - M110 Improved diagnostics

- M110 is part of a larger system
- Data is captured throughout the system
- Data from M110 can be merged with other information and stored locally or by the OEM supplier.
- ScandiNova can add additional data from internal sources to complete the picture and provide support and recommendations.

- Capabilities:
- Pulse diagnostics
  Magnetron current
  Magnetron voltage
  Gun Current
  IGBT-currents
- Temperatures
- Fan and pump speed
- Arcing / moding detection and protection
- Continous logging of FGPA parameters with trigger criteria

#### M-series – M110

## Improved diagnostics – Vision

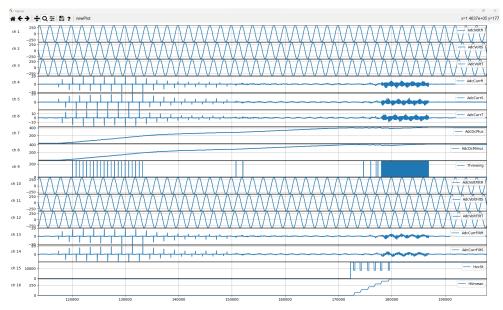
- System is operating
- An unexpected event somewhere in the system.
- The host can:

Download the pulse shapes for the last couple of pulses, time resolution 20ns.

Download the log file for the last few seconds of operation, time resolution 10µs.

• This shows the series of events in great detail and can provide essential system information for the customer.





## The Future of RF Performance Klystron Systems

Kévin Pepitone, RF application specialist

#### ScandiNova

#### Introduction

## Kévin Pepitone

• RF Application Specialist at ScandiNova since February 1, 2023

• 5 years at Uppsala University, Sweden

Superconducting magnets

Research project for CERN – AWAKE

Beam dynamics simulations

• 4 years at CERN, Switzerland

CLIC

AWAKE

• 4 years at CEA, France

Homogeneity of high-current and high-energy electron beam



## ScandiNova

37

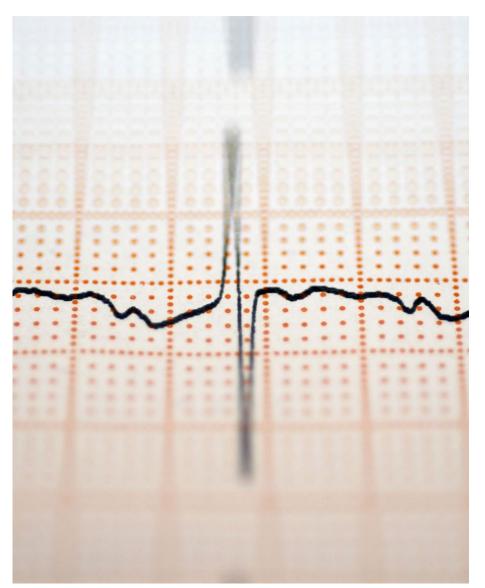
## Introduction

# Table of contents

- ScandiNova RF unit
- Beam stability Pulse to pulse stability Phase stability
- What are the limiting factors

Definitions Measurements

- Stability of the RF unit
- Conclusions and future developments



# ScandiNova RF unit



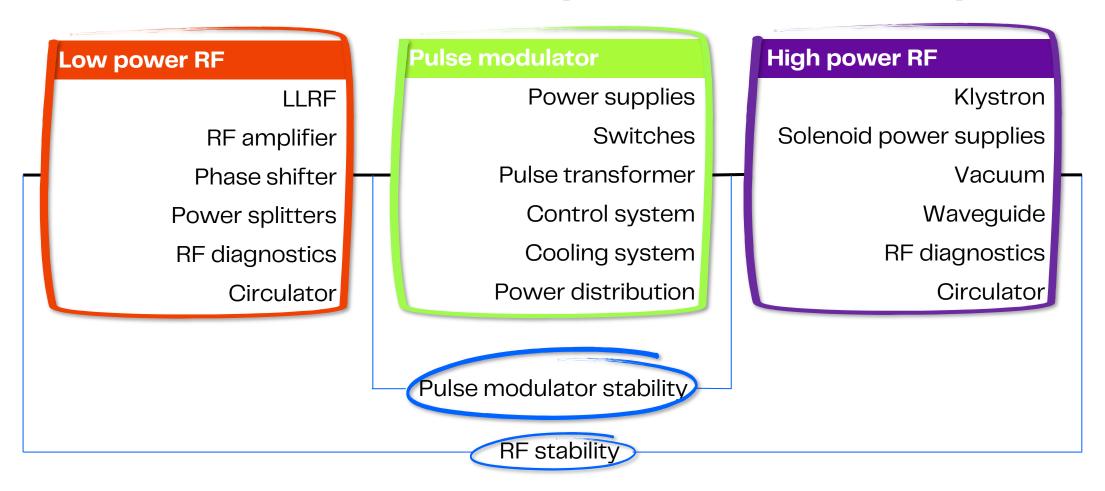
## ScandiNova RF unit



Scandi<mark>Nova</mark>

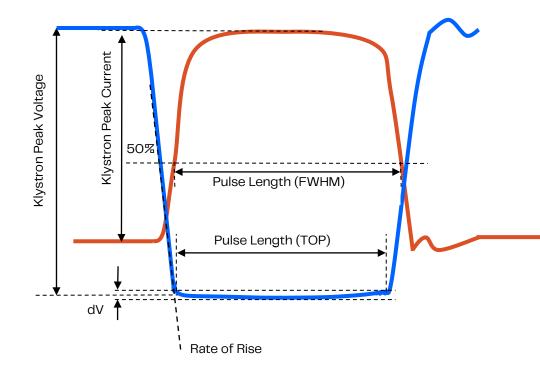
ScandiNova RF unit

## Pulse modulator stability and RF stability





Beam – Pulse to pulse – Phase stability

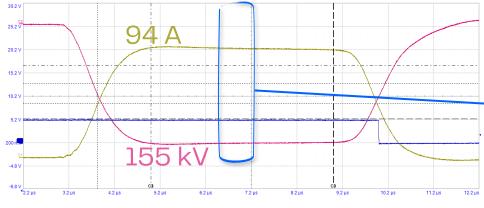


**Beam Stability** The ability of a particle beam to stay the same size, shape, and position over time. It's important for precise applications like particle accelerators.

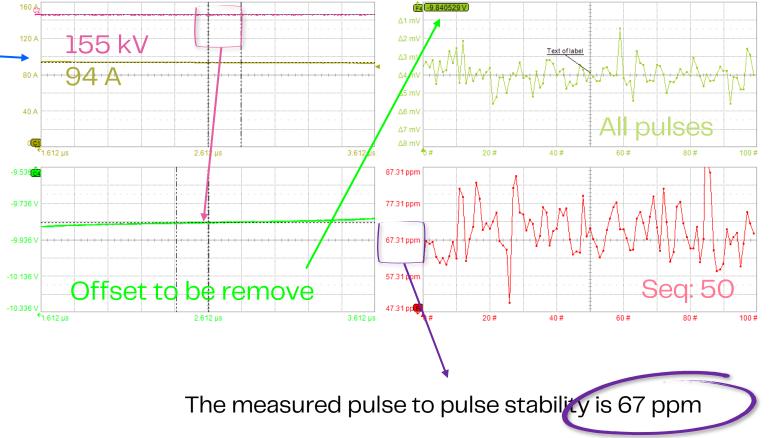
**Pulse to Pulse Stability:** Consistency of energy or particle pulses from one pulse to the next. Important in radar systems and pulsed lasers for accurate results.

**Phase Stability**: Keeping a constant phase relationship between two signals or two acquisitions signals. Crucial for precise results in radio communication and signal processing.

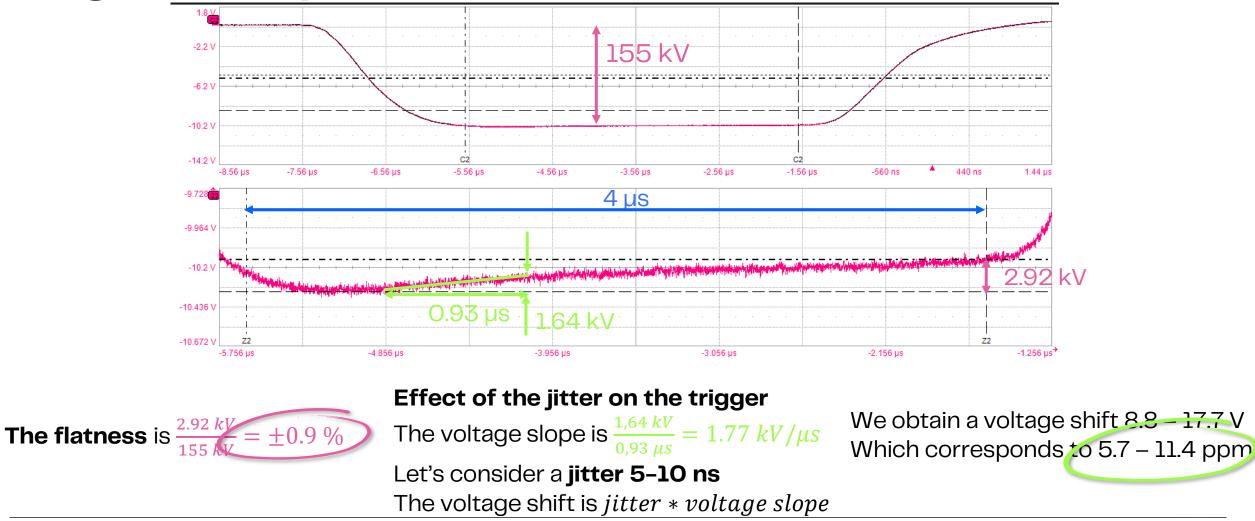
## Pulse to pulse stability



6.4 µs pulse width, 370 Hz, 15.1 MW peak power on the modulator



# Signal analysis



ScandiNova

## Phase stability of the pulse modulator Definition of a klystron RF inpu RF output buncher cavity catcher cavity electrons grids 4 and 5 anode cathode arid 1

drift space

collector

A klystron is an electron source in which electron are produced, accelerated and dumped in a very short distance

> The modulator produces the electric field to accelerate the electrons between the anode and the cathode

> > The klystron consists of a cylindrical vacuum chamber containing a series of electrodes that accelerate and decelerate the electron beam, creating oscillations at a desired frequency

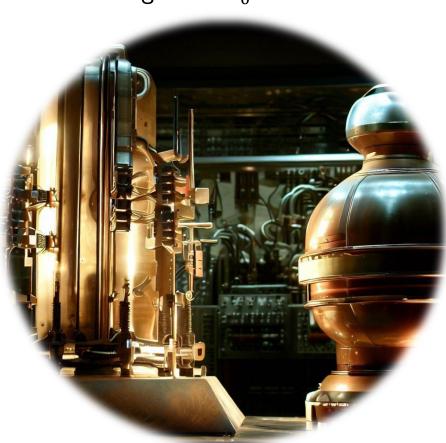
arids 2 and

Theory

 $E_{tot} = qV + m_0 c^2$ where V is the accelerating voltage, q is the electron charge and  $m_0 c^2$  is the rest<br/>energy<br/>where  $\gamma$  is the Lorentz factor which is  $\frac{1}{\sqrt{1-\frac{v^2}{c^2}}}$ We obtain that the electron velocity  $v = c\sqrt{1-(\frac{m_0 c^2}{qV+m_0 c^2})^2}$  and<br/>finally the traveling time of the electrons on the tube which is<br/> $t = \frac{L}{c}$ 

The phase depends on the traveling time by  $\varphi = 360^{\circ} \times f \times t$ 

A small variation the accelerating voltage V will imply a small variation on the traveling time t which implies a small variation on the phase  $\varphi$ 



# From Pulse to pulse to Phase stability

Let's consider a driving voltage V = 155 kV, which has a traveling tube of L = 0.5 m and operates at a constant temperature and at f = 3 GHz

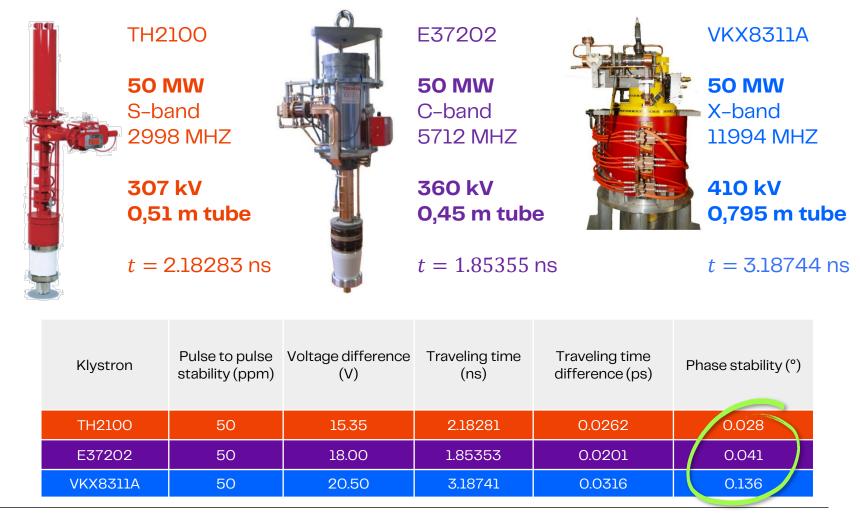
- By computing the previous equations, we obtain that The traveling time is t = 2.60057 ns
- Now let's consider variation of the driving voltage

Pulse to pulse stability (ppm)	Voltage difference (V)	Traveling time (ns)	Traveling time difference (ps)	Phase stability (°)
1000	155.00	2.59971	0.8655	0.9348
500	77.50	2.60014	0.4330	0.4676
200	31.00	2.60040	0.1732	0.1871
100	15.50	2.60049	0.0866	0.0936
70	10.85	2.60051	0.0606	0.0655
10	1.55	2.60056	0.0087	0.0094
8	1.24	2.60057	0.0069	0.0075

# Comparison of 3 klystrons

#### K400

RF peak power: 30 – 60 MW Pulse voltage: 280 – 450 kV Pulse current: 230 – 450 A Modulator peak: 160 MW Modulator avg.: 125 kW



ScandiNova

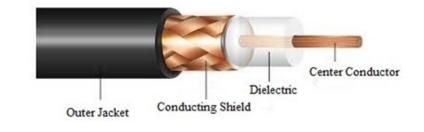
ScandiNova Systems

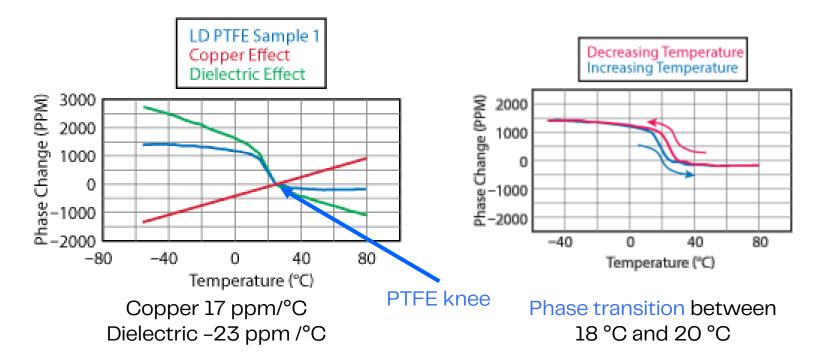
# Phase stability RF units



# **RF** cables

An ideal microwave cable assembly has no loss, no reflected energy, and no electrical length variation under any environmental conditions that system components may experience.





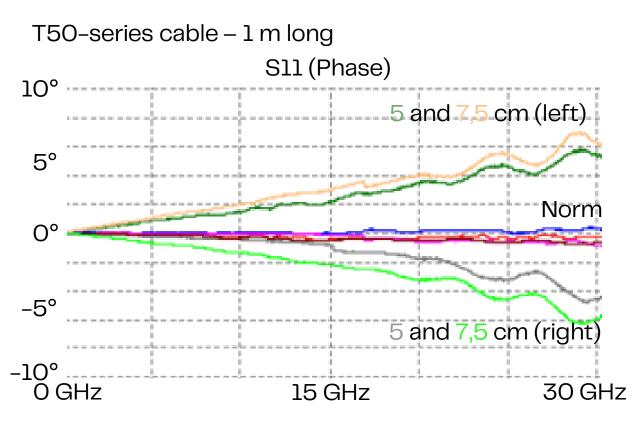
## Phase differs on the temperature of assembly

Phase repeatability is also to be considered

## Cable curvature and vibrations

			SUCOFLEX 126	SUCOFLEX 126E
	Max. operating frequency	GHz	26.5	26.5
	Application		dynamic	dynamic
-	Velocity of propagation	%	77	77
	Weight	g/m	70	66
	Min. bending radius static	mm	16	16
	Min. bending radius repeated	mm	25	25

Phase stability vs. flexure (360°, diameter 55 mm)	°el/GHz	< 0.9	< 0.9
Phase stability vs. temperature (-40 to +85 °C )	ppm	< 1500	< 1500
Assembly phase matching tolerances	°el/GHz	±0.5	±0.5
Cable attenuation at 25 °C	dB/m	see graph	see graph
Insertion loss stability vs. bending	dB	±0.2	±0.2
Insertion loss stability vs. temperature	%/°C	< 0.2	< 0.2
Insertion loss stability vs. shaking	dB	±0.1	±0.1
Power handling	watt	see graph	see graph



#### Scandi<mark>Nova</mark>

# Cable calculations

The electrical length of a cable is  $l_e = \frac{360^\circ}{c} \times f \times L \times \sqrt{\epsilon_r}$ 

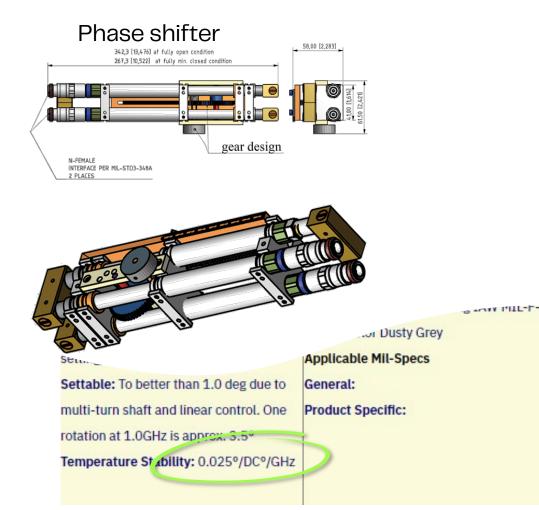
Let's consider a L = 3 m long cable, frequency of f = 3 GHz and a dielectric constant  $\varepsilon_r = 2.0$ 

The electrical length is  $l_e = 15.27E^{3\circ}$ 

A variation on temperature will correspond to a phase shift i.e. 1.527° for 100 ppm

A loop of 360° with a diameter of 55 mm will correspond to a phase change of 0.8–0.9°/GHz

# **RF** components



### RF amplifier, attenuators, LPF, Power splitters

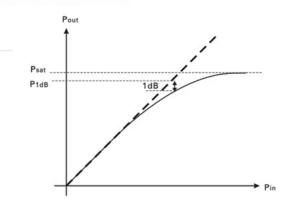


#### Specifications for 19" Rack-Mount

- Centre Frequency : 2.85Ghz & 2.998GHz
- Peak Output Power : 350W @ 5% duty
- Full Power Bandwidth: 40MHz min
- 3dB Power Bandwidth : 200Mhz typ
- Input Power for Rated Output : 0dBm nom
- Absolute max input Power : +15dBm (CW)
- Duty Cycle : 5% max
- Input Signal Characteristic : Pulsed
- Input Pulse Width : 2008S max
- Pulse Repetition Frequency : SKHz max
- RF Output Stability in Pulse :0 2dB/10uS max, 0.8dB/200uS max @ peak O/P
- RF Output Phase Stability in Pulse : 1 degree max



#### Scandi<mark>Nova</mark>

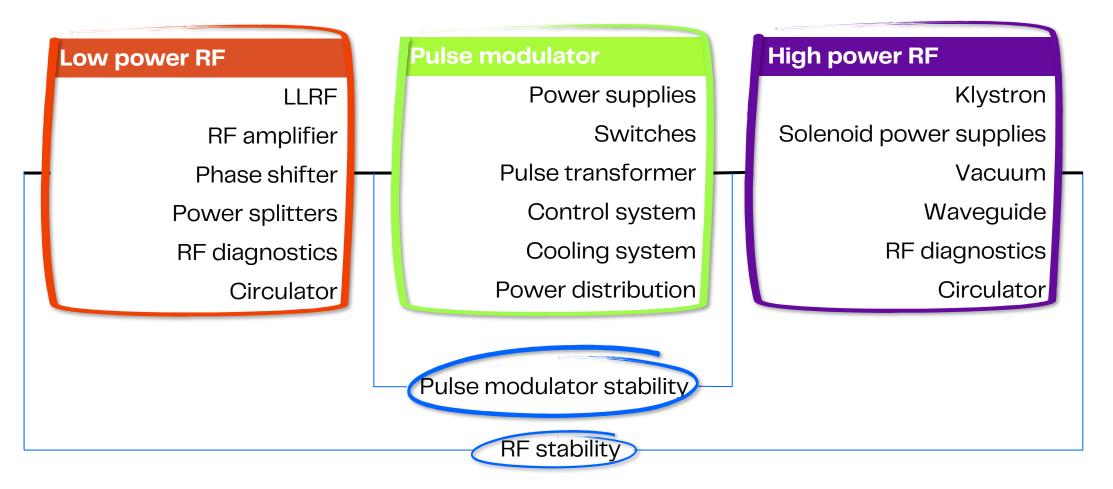


# Use of measurement devices



Use of measurement devices

## How to measure the stabilities



## Use of measurement devices

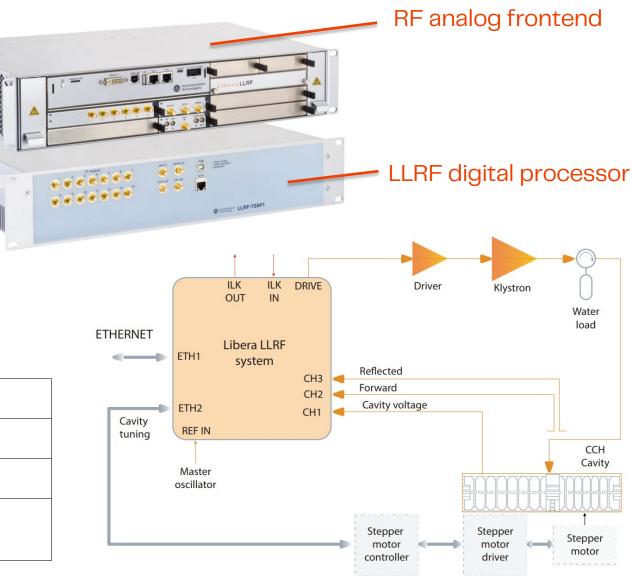
# Libera

mTCA based LLRF system

- Customized amplitude and phase pulse shape
- High-resolution amplifier and diagnostics
- Precise temperature stabilization

#### LIBERA LLRF PERFORMANCE

Amplitude stability	< 0.01% RMS	
Phase stability	< 0.01° RMS	
Latency (Input -> Drive output)	Down to 250 ns	
Long-term temperature stability with temperature stabilized RF front-end	< 100 fs RMS / 72 hours	



#### ScandiNova

# Conclusions and future developments



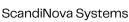
Conclusions and future developments

# Conclusions

- The pulse modulator offers a pulse to pulse stability of about 20–50 ppm
- It can be improved by adding more power supply in parallel

• The flatness is understood and is in the % range

• We want to provide the best performances for the RF-unit by making accurate RF measurements (amplitude and phase, I & Q) and integration of the RF devices



**RF** Analog Frontend

LLRF digital processor

Pulse Length (FWHM)

Bate of B

dV 🖡

## Conclusions and future developments

# Future possible development

- Thermalization of all the LLRF system
- Integration of the RF cables to limit the curvature and vibrations by using cable trays between the klystron and the control rack
- Study and qualify RF to optical transition
- Understand if active loops systems to compensate fast variations (phase noise, vibrations on the cables) and slow variations (temperature, humidity, klystron's usage) are good solutions
- Fast-feedback loop (intra-pulse feedback, beam loading compensation, klystron non-linearities compensations)
- Integrate the improvements on all our products







# 2500 Installations – Takeaways!

Mikael Lindholm, Founder, VP Sales & Marketing

Scandi<mark>Nova</mark>

## Introduction The first 2500 units

- When?
- Where?
- What?
- Usage?





Installations: 2

Countries:

Operation Hours: 445



- Installations: 2
- Countries:
- Operation Hours: 1.122



Installations: 4

Countries: 2

Operation Hours: 2.041



Installations: 6

Countries: 2

Operation Hours: 3.167



Installations: 9

Countries: 3

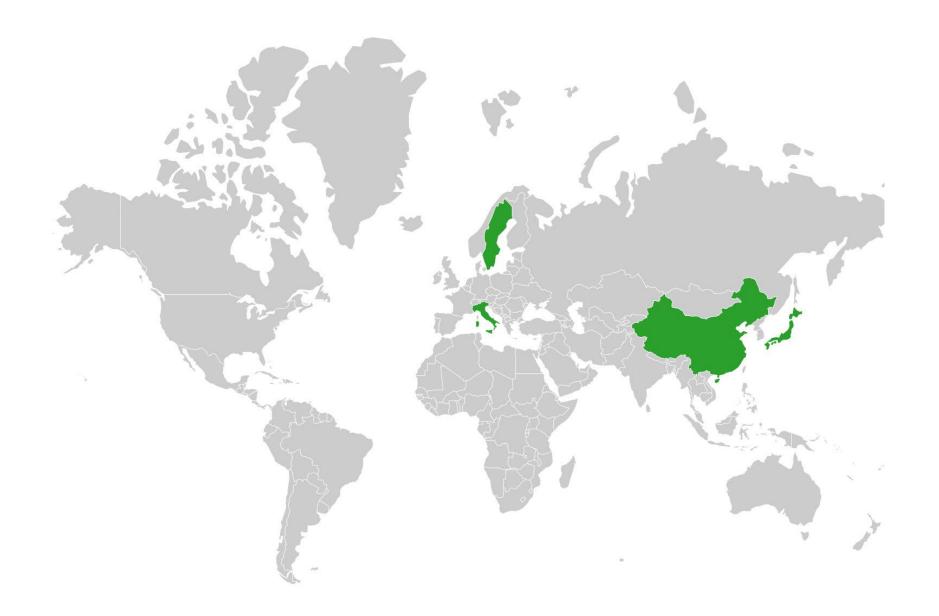
Operation Hours: 4.628



Installations:

Countries: 3

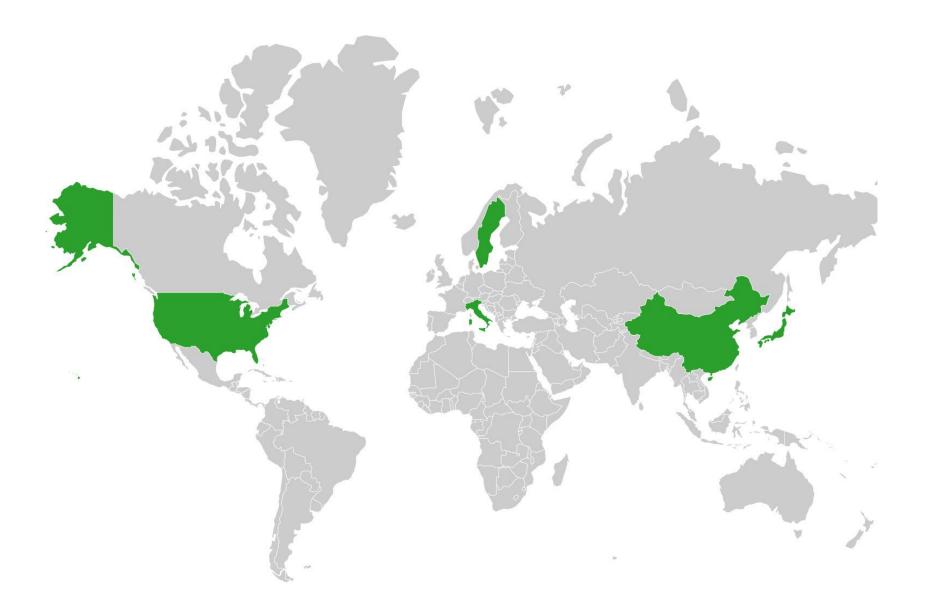
Operation Hours: 7.438



Installations:

Countries: 4

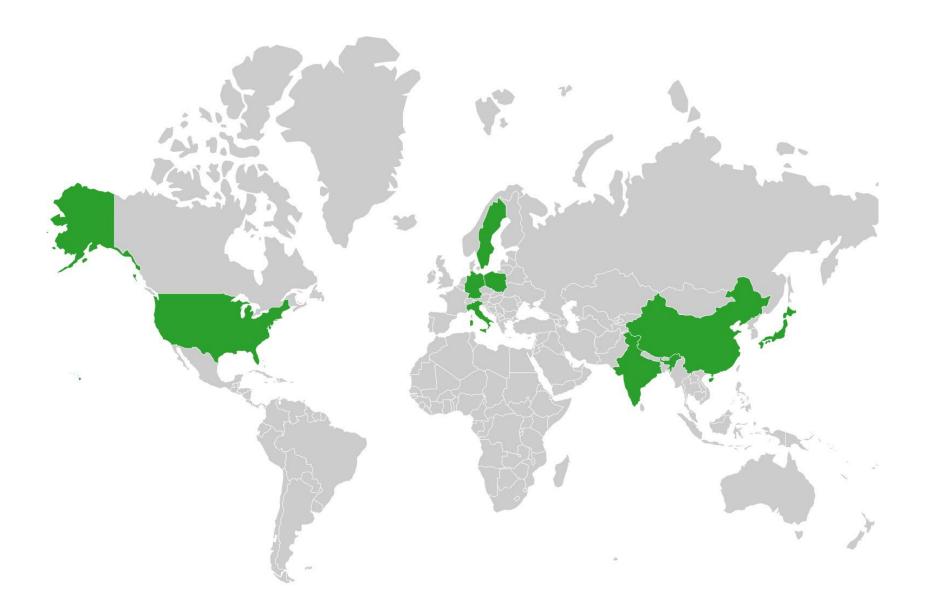
Operation Hours: 11.266



Installations:

Countries: 5

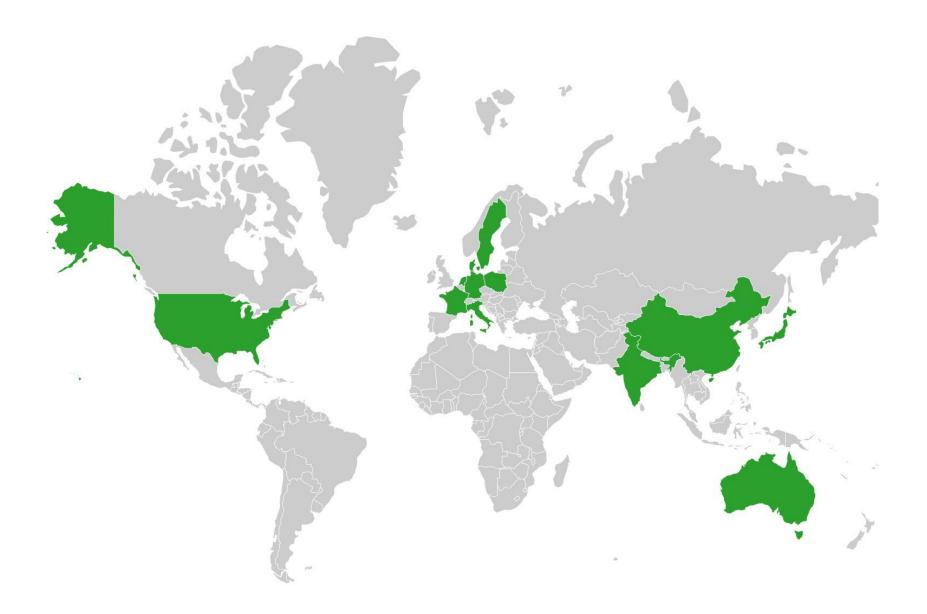
Operation Hours: 16.081



Installations: 19

Countries:

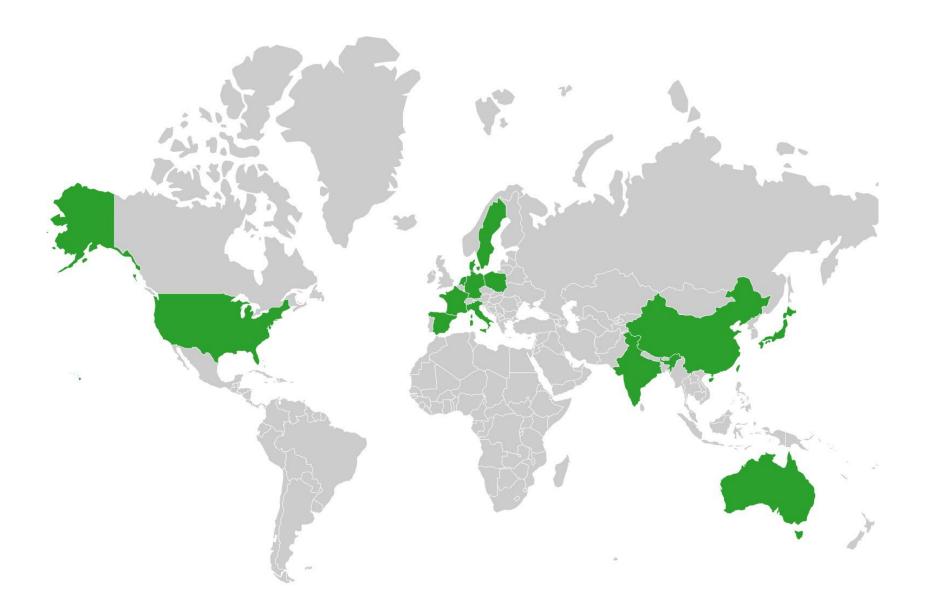
Operation Hours: 23.165



Installations: 31

Countries: 12

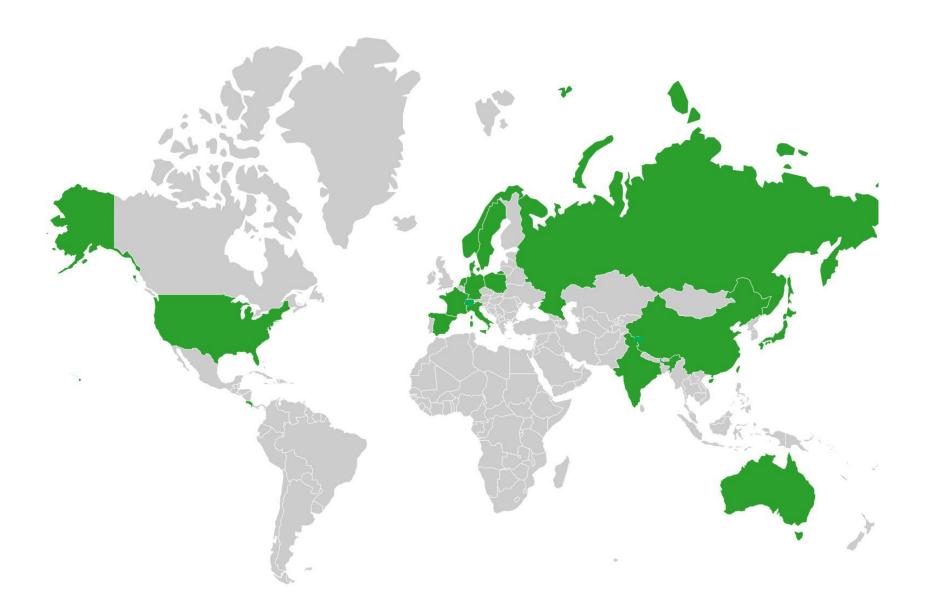
Operation Hours: 35.116



Installations: 38

Countries: 14

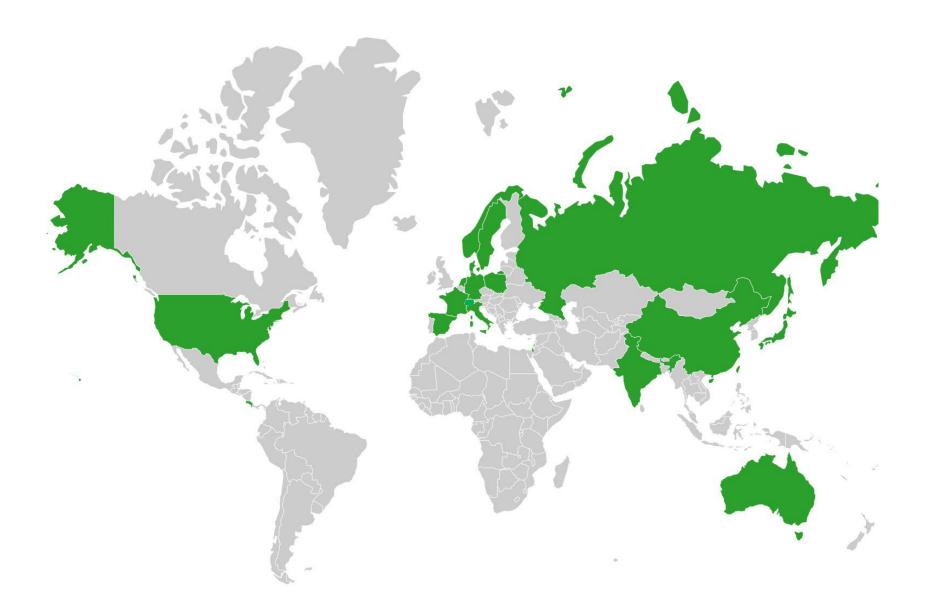
Operation Hours: 50.021



Installations: 52

Countries: 17

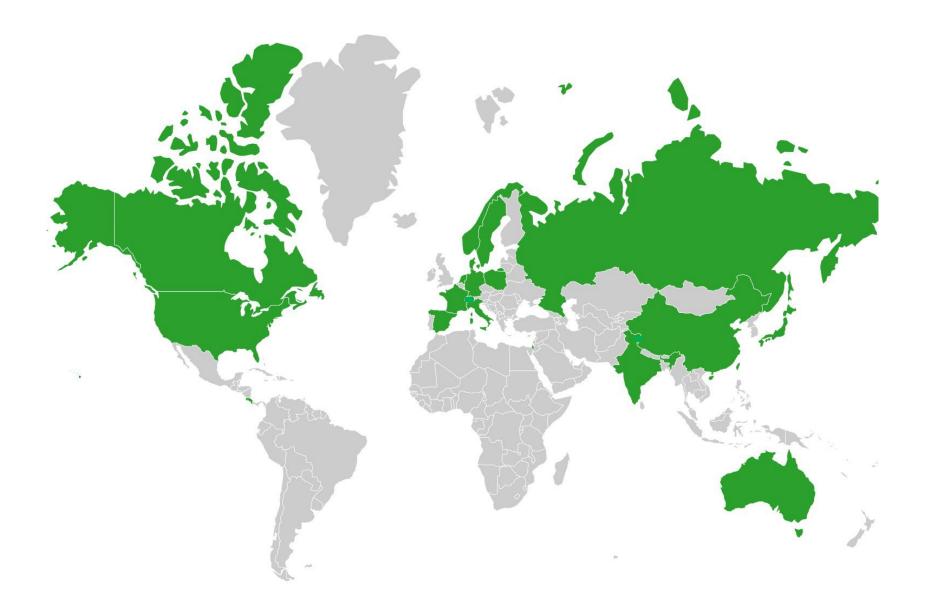
Operation Hours: 71.984



Installations: **71** 

Countries: 18

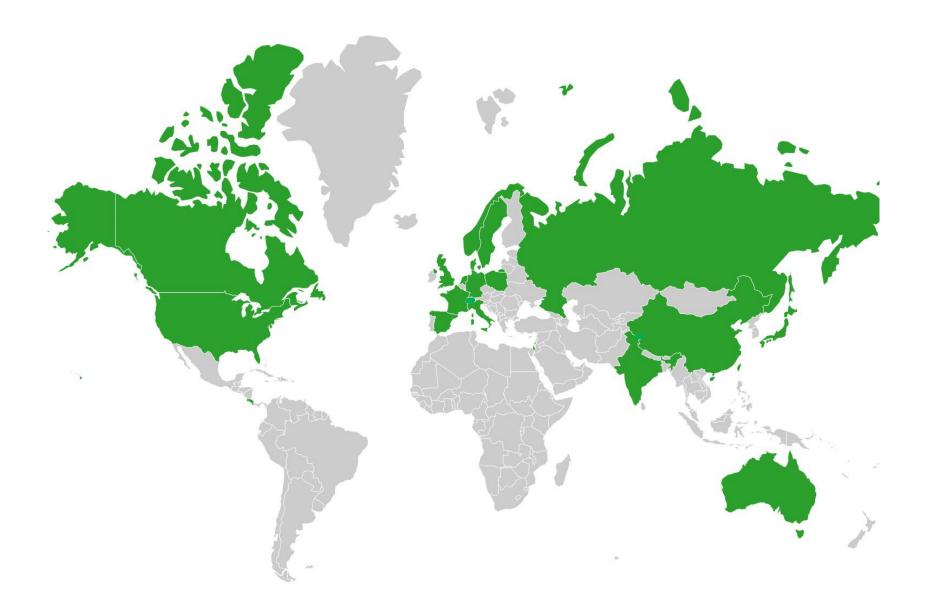
Operation Hours: 102.514



Installations: 99

Countries: 20

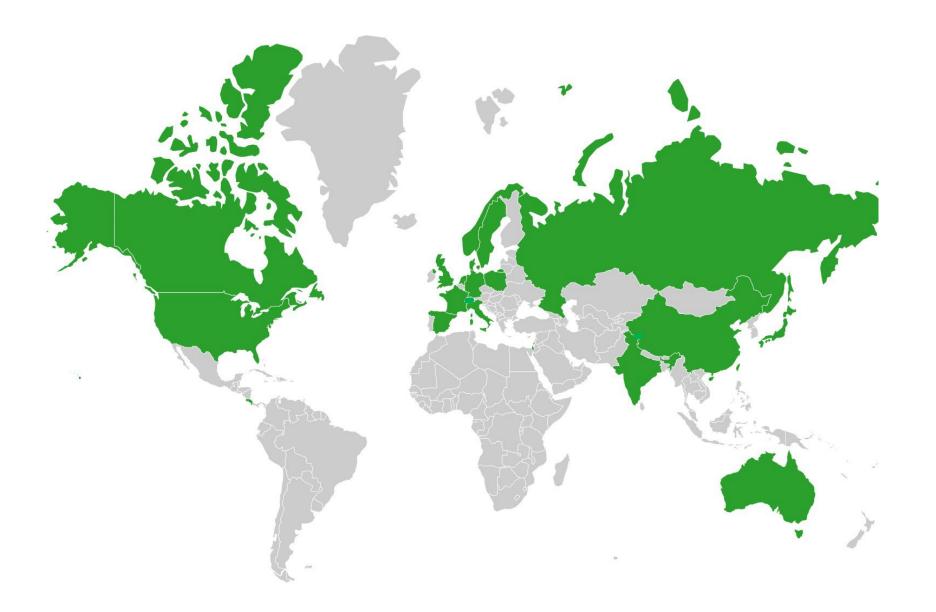
Operation Hours: 146.861



Installations: 131

Countries: 22

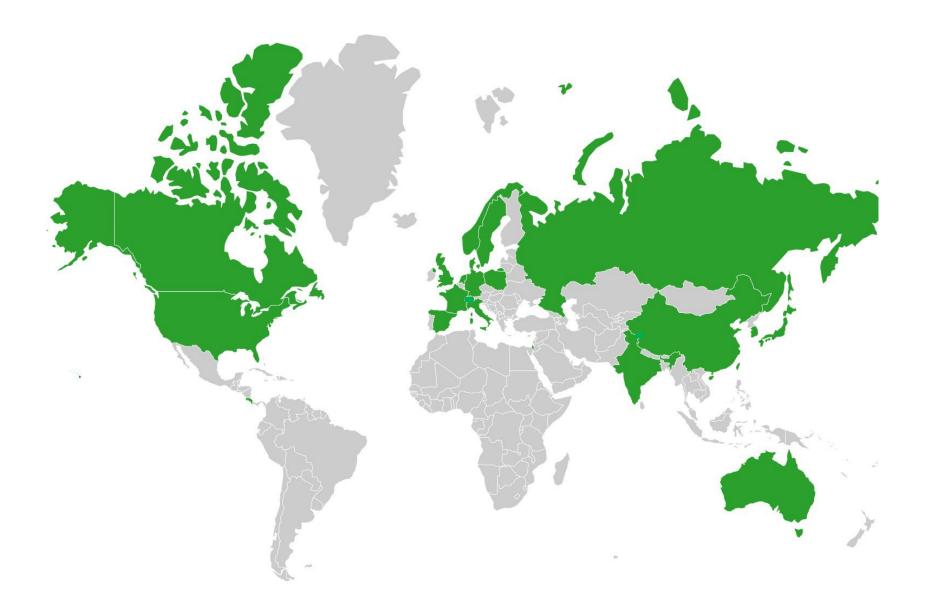
Operation Hours: 204.388



Installations: 175

Countries: 23

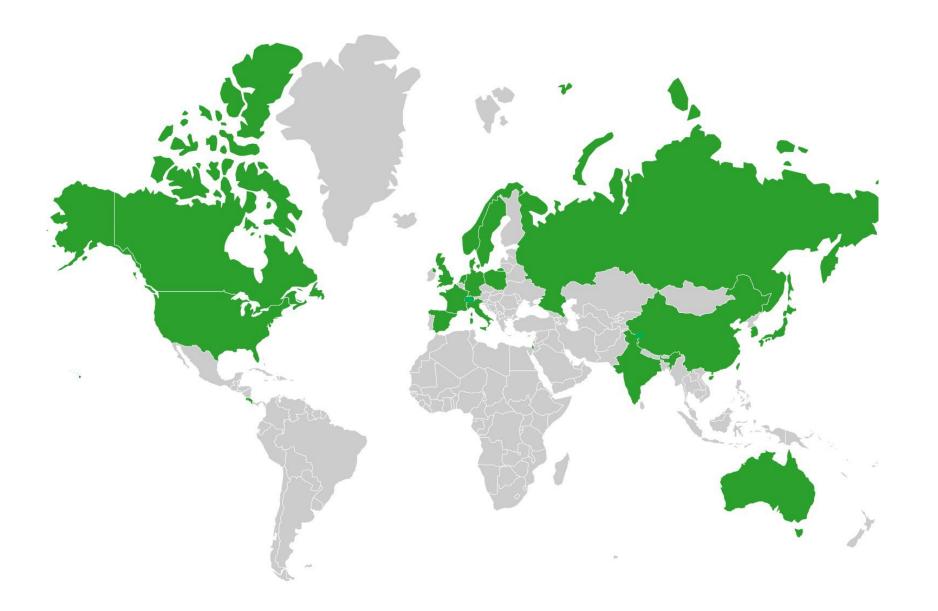
Operation Hours: 287.532



Installations: 213

Countries: 25

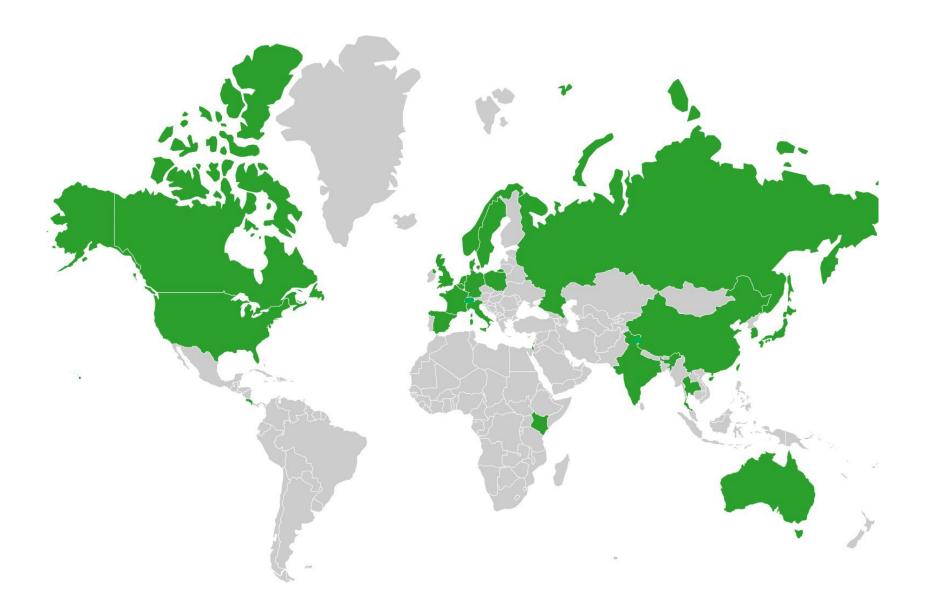
Operation Hours: 394.914



Installations: 250

Countries: 27

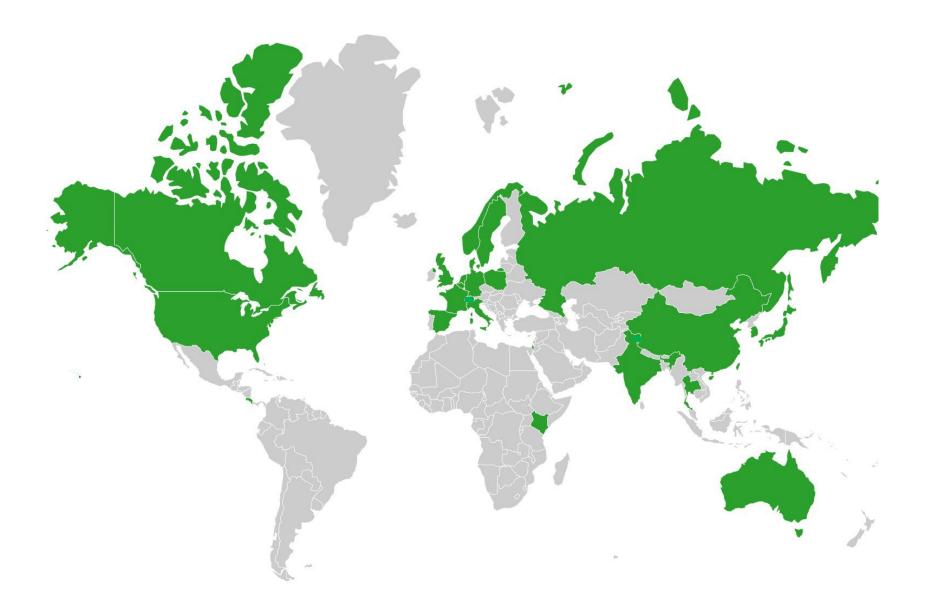
Operation Hours: 511.808



Installations: 345

Countries: 30

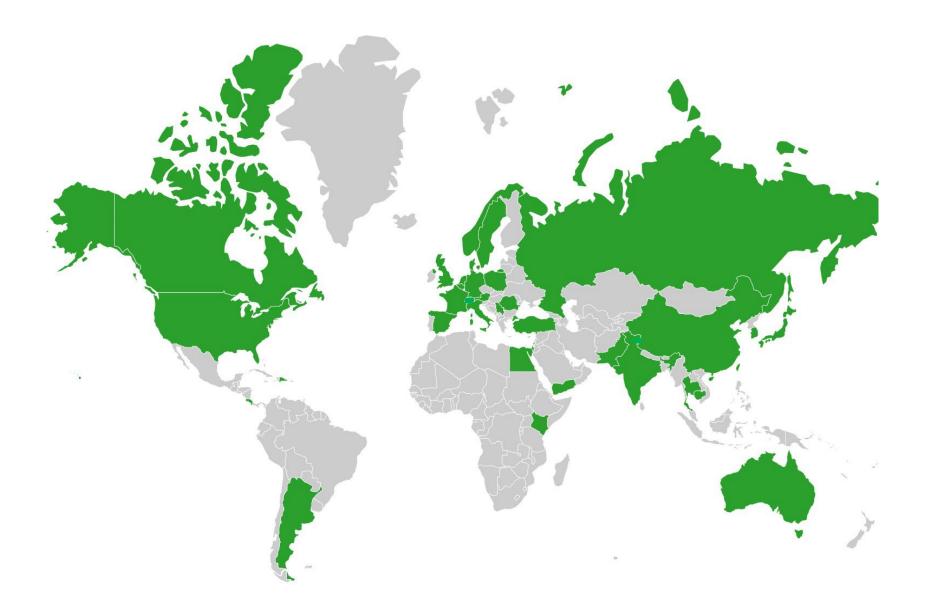
Operation Hours: 657.696



Installations: 409

Countries: 32

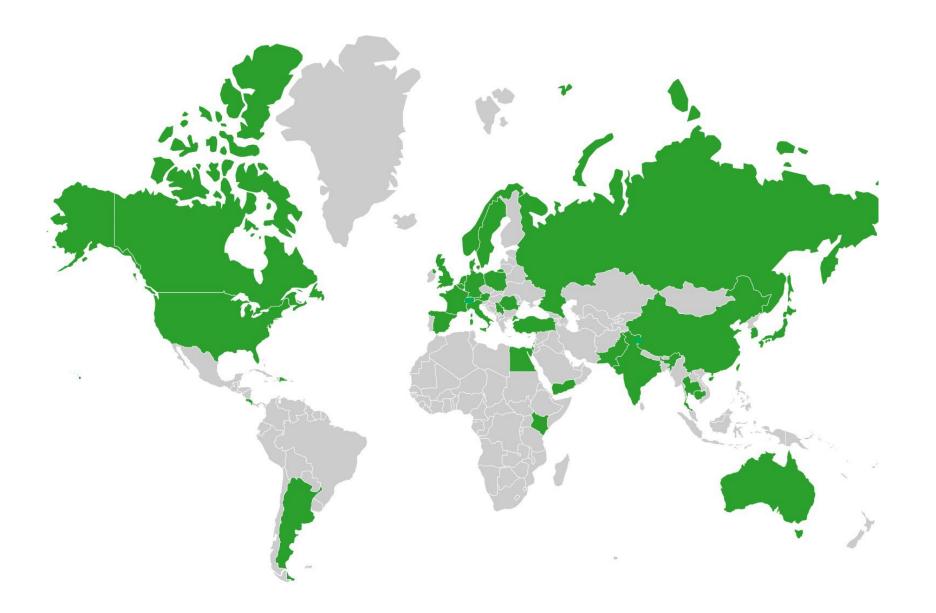
Operation Hours: 809.056



Installations: 547

Countries: 41

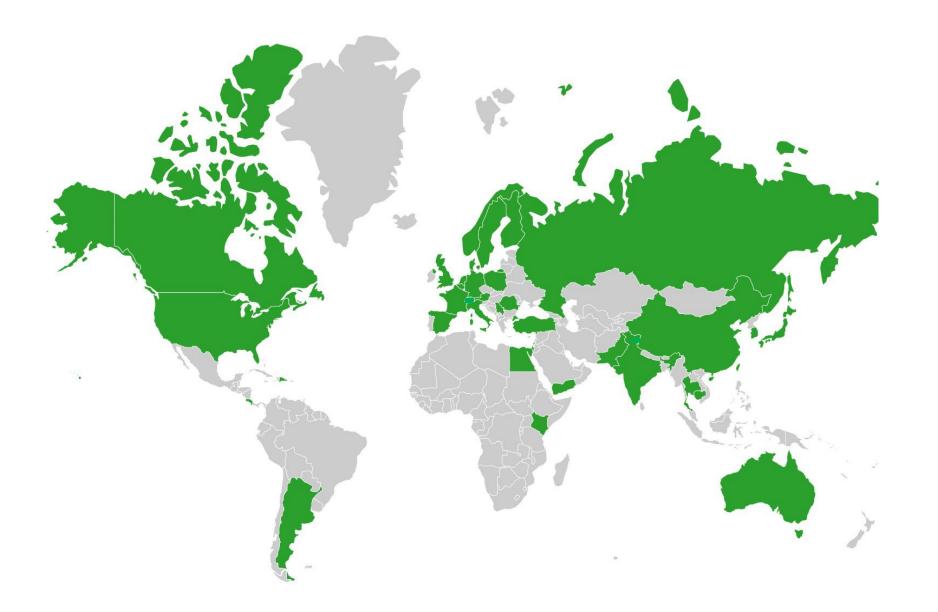
Operation Hours: 960.575



Installations: 708

Countries: 43

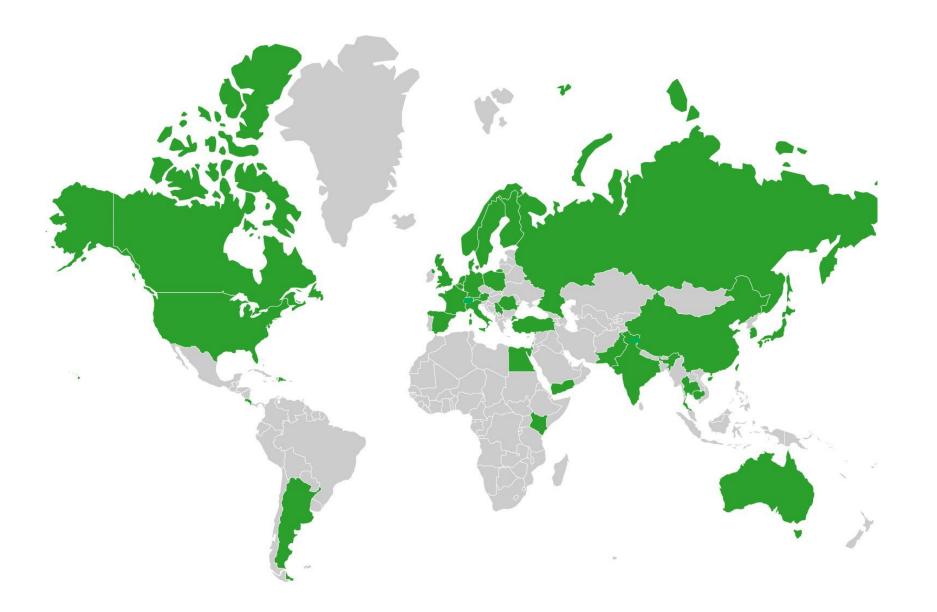
Operation Hours: 1.139.586



Installations:

Countries: 45

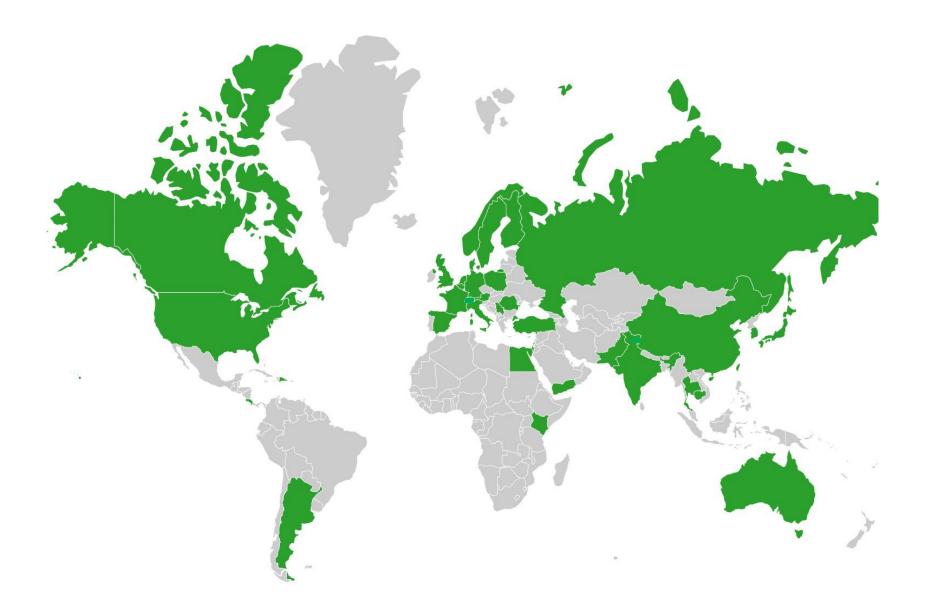
Operation Hours: 1.375.873



Installations: 1278

Countries: 45

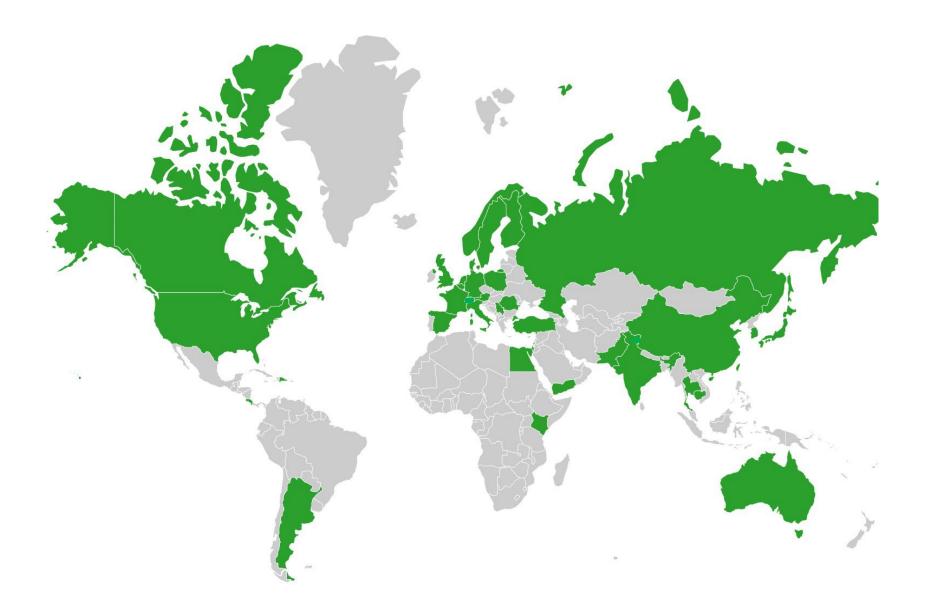
Operation Hours: **1.672.273** 



Installations: 1793

Countries: 46

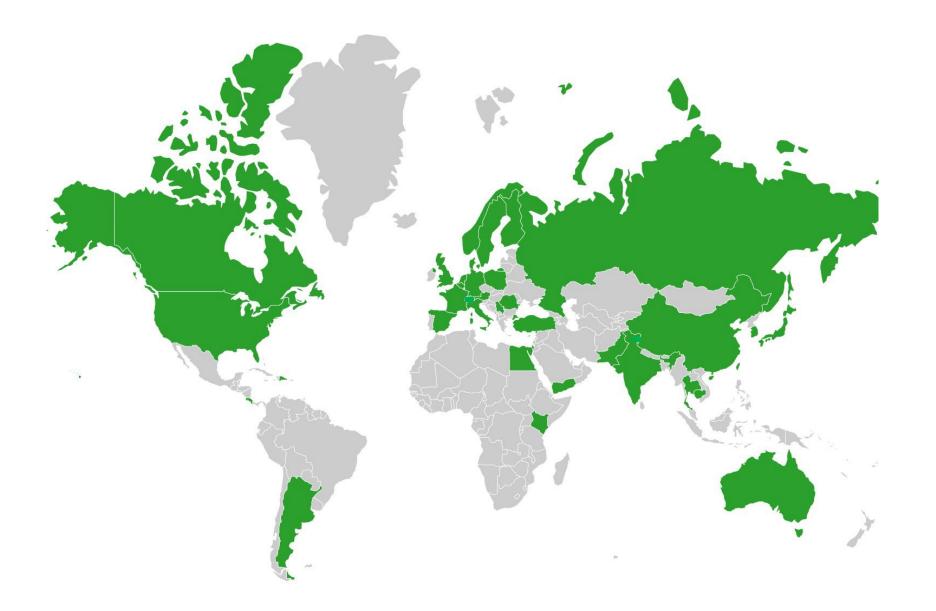
Operation Hours: 2.085.212



Installations: 2410

Countries: 47

Operation Hours: 2.640.073



**2023** Feb 25

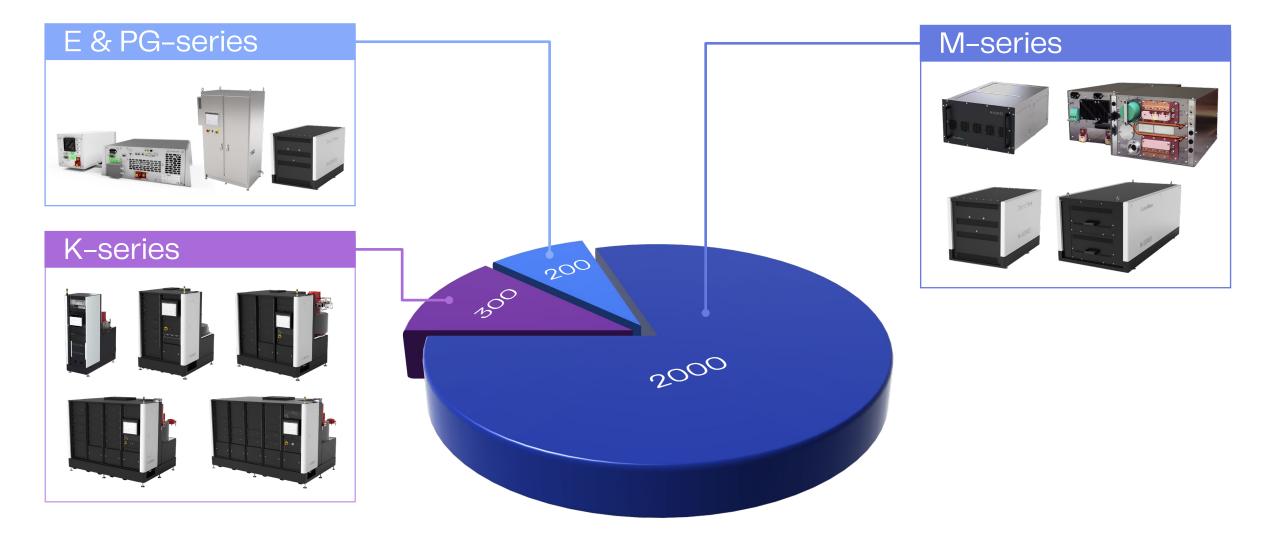
Installations: 2500

Countries: 47

Operation Hours: 2.738.906

What has been delivered

# Types of products



ScandiNova

# Where the products are used Typical applications

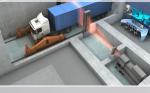




#### INDUSTRY



Cargo Scanning Industr





E-beam sterilization Klystron test stand



Suceptibility Testing Magnetron test stand





#### SCIENCE



# Trends & Achievements 1997 - 2023



#### Continuous improvements Product evolution





1999

**KMOD** -1st concept -HV pulser -Single Sw. Unit

**KMOD** -2nd concept -HV pulser -Single Sw. Unit



**K1** -3rd concept -HV pulser -Single Sw. Unit **K1–C** -4th concept -HV pulser -6x Sw. Unit

2006



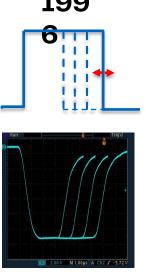
2011

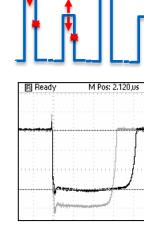
**K1** -5th concept -RF integration -6x Sw. Unit 2016



K100 -6th concept -RF Unit -6x Sw. Unit -ScandiCat

# New features





200

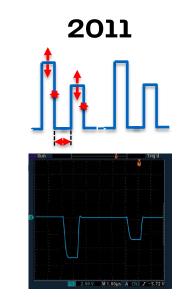
8

#### Adjustable Pulse width

- Set by user
- 10 ns resolution

#### **Dual Energy** - Set different

Amplitude -Set different pulse width



#### **Dual Pulse**

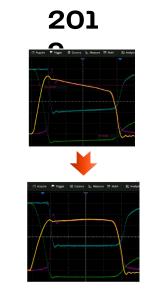
- -2x consecutive pulses -Set different amplitude -Set different pulse width
- Set time between
- pulses



201

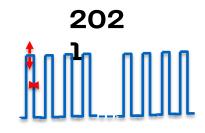
-Used for PEF treatment

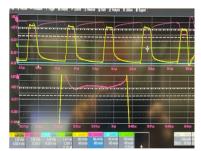
- Set amplitude
- Set Pulse width



#### DMPS

- Digitally Modulated Pulse Shaping
- Correct for pulse droop





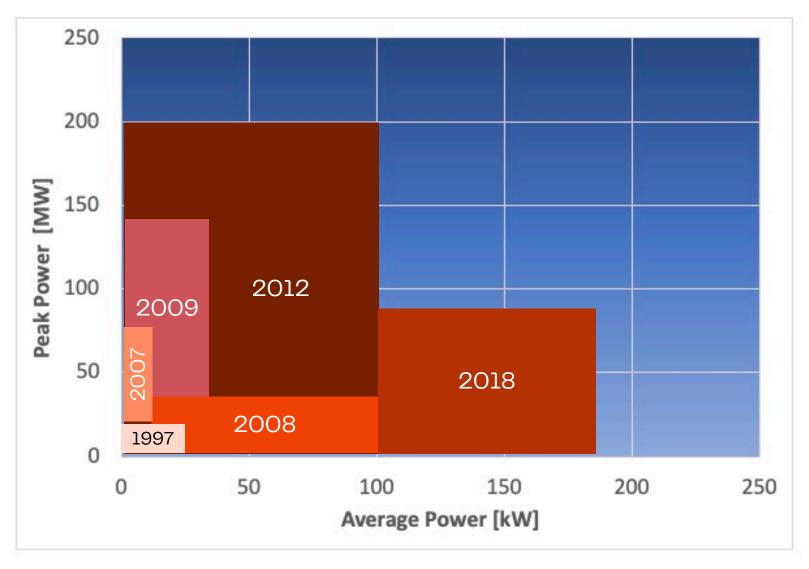
#### **Burst Mode**

- Several consecutive pulses
- Suitable for FLASH therapy

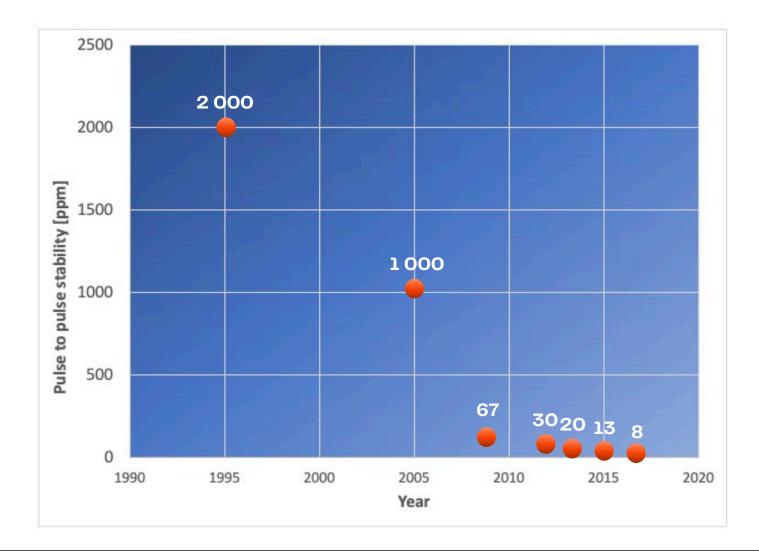
# 199

#### ScandiNova

# Stretching the performance Expanding the boundaries



#### Stretching the performance Reducing the RF phase shift



Stretching the performance

## **Environmental demands**

PRESSURE



High altitude 3.000 m

#### TEMPERATURE



High temperature +45 °C



Low temperature -40 °C

#### HUMIDITY



High humidity 95 %

#### **SHOCK & VIBRATION**



Strong G-forces 3G

## Summary & conclusions

- The technology has enabled use in many different applications
- The performance has been continuously improved
- The functionality & diagnostics makes products user friendly
- The reliability is high
- The trend is towards more "Turn-key" solutions



## ScandiNova in the Western Hemisphere and After Sales

Douglas Eaton, Sales Manager Ola Boden, After Sales Manager

#### ScandiNova

#### Industrial Business Cargo Scanning

Varex Imaginging

Currently procuring M100Di modulators and E110Di modulators

New opportunity developing utilizing M50 modulators

New opportunity using M110i modulators

AS&E / Rapiscan opportunities





Scandi<mark>Nova</mark>

ScandiNova Systems

### **Industrial Business**

Surveillance Radar

Surveillance Radar Retrofit

Two existing customers developing refurbishment packages for twystron based long range surveillance Radars

Low volumes to date but potential market of 300 to 500 systems worldwide.

Spin-off opportunities with succesful deployment of these systems



**Industrial Business** 

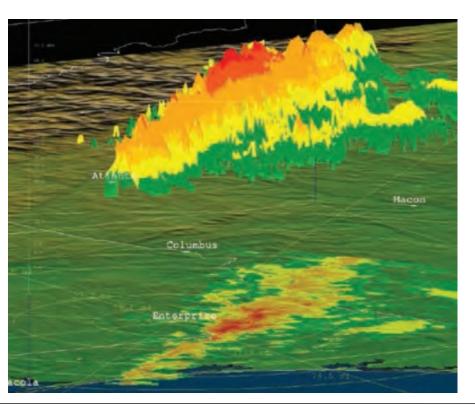
Weather Radar

Enterprise Electronics Corporation (EEC) is now an OEM customer

Current volume of over 30 M50 units per year

Current volume of over 10 M100i units per year





#### **Industrial Business**

PEF / Sterilization / Electronic Cold Pasteurization

Approximately 10 systems per year for various applications for Heat & Control

Potential large growth in the Electronic Cold Pasteurization market in the coming years. Estimate multiple K300 systems during 2023 for Reveam ( Scantech Sciences )

Pending business with Mevex for K400 units for new systems and retrofits



### Industrial Business Other Business

Accelerad – Industrial Sterilization Bridge 12 – Industrial Sterilization Lumitron – Industrial / Medical Imaging RadiaBeam – Industrial Imaging ScanTech Sciences – M100i systems for cargo scanning CPI – K400 Test Stand CPI – K500 Test Stand



# Med-Tech Business

Largest segment for the western hemisphere market, dominated by OEM sales to radiotherapy suppliers.

2023 deliveries of M100i modulators will be approximately 400 units

2023 deliveries of M50 modulators will be approximately 25 units

All US Radiotherapy companies are engaged with ScandiNova

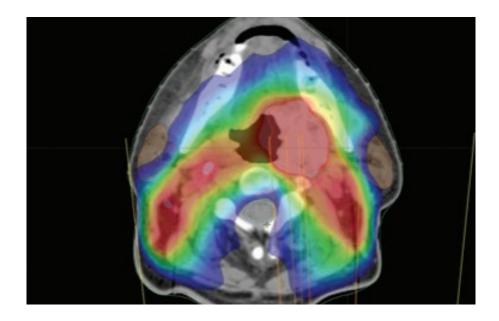


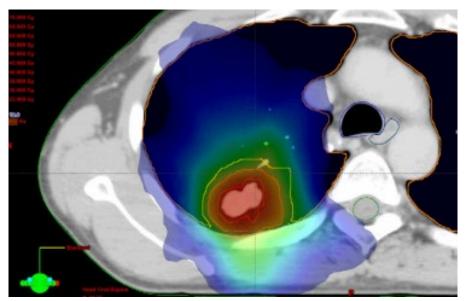
#### Med-Tech Business

New suppliers are entering the market, some with interesting technologies that are creating new treatment markets rather than displacing sales by existing companies.

Existing OEM customers

Varian Medical – Palo Alto, CA / Beijing China IntraOp Medical – Sunnyvale, CA Accuray – Sunnyvale, CA / Madison, WI ZAP Surgical – San Carlos, CA RefleXion Medical – Hayward, CA





### Scientific Business

#### **Current Projects**

Rensselaer Polytech – 5 K400 modulators being installed and commisioned

Stanford Medical – Flash Oncology

Argonne NL – APS Qualification, 2 units delivered, more on the way

SLAC – K100 for diagnostics

Los Alamos – K300 C-band Test Stand – 2nd unit recently purchased

#### **Future Projects**

Arizona State Univ – two K200 systems upcoming Duke University – one K400 RF Unit potential SLAC – Special Project



#### Western Hemisphere Growth

#### Service Center

Planning opening of US service center – location is still being determined

#### **US Service Person**

Plan for addition of one full time service person in US before the end of 2023

Plan for additional service person in 2024



#### Introduction

# Ola Bodén

- ScandiNova since June 2021
- More than 25 years experience of Service and After Sales

ScandiNova

Siemens Industry

Mycronic AB, Mycronic Japan KK

DuPont Scandinavia



## **Global Service**



#### **Global Service**

## News!

>2 500 installations world wide

#### News:

New Service Centers in USA and Japan to be opened 2023 - 2024 Reopening of Beijing Service Center 2023



## ScandiNova Services

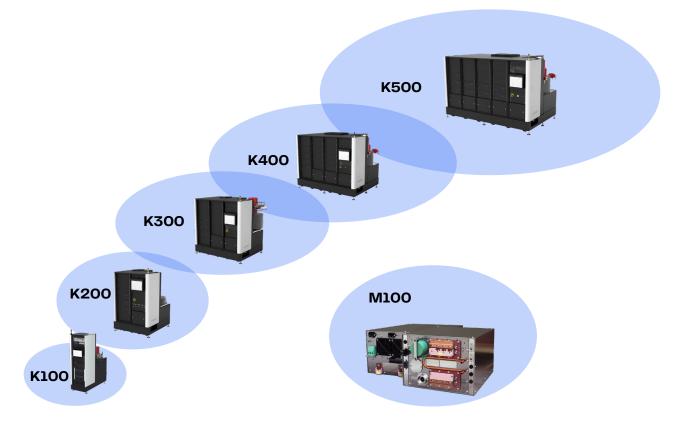


	Nova Premium	Nova Plus	Nova	Repair agreement	No Agreement
	🎄 🚧 🖭 🔎		<b>E</b>		
<b>Repairs</b> included	Yes	Yes	No	Repairs included	No
On-Call 24/7	Yes	Yes	Yes	NA	No (8-5 CET)
<b>Response time</b>	2 h	4 h	8 h	NA	Best effort
Remote support (unlimited hours)	Yes	Yes	Yes (limited hours)	NA	Best effort
Emergency visits included	Yes	Yes	No	NA	No
Start travel (emergency visit)	24 h	48 h	5 WD	NA	Best effort
Preventive Maintenance included	Yes, 2 / year Training incl. 2 / year	Yes, 1 / year Training incl. 1 / year	No	NA	No (quoted on request)
Consumables included	Yes	Yes	No	NA	No (on order)
Spare parts	Spare part kit at customer site	Delivery from stock: -10%	On order: -5%	On order: -5%	On order, no discount

#### **Repair Agreement**

# Secure your OPEX

- Fixed price per year
- All repairs included
- Priority in repair



#### Repair Agreement

# All repairs included

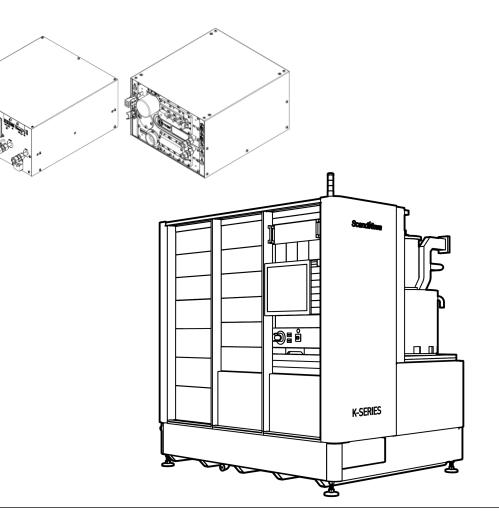
All repairs included

- M100
- K-Series

- Available
- M100
- Pulse Unit
- Tank Unit

K-Series, Subunits

- Switch Unit (SU)
- CCPS
- FiliBias
- Digitizer
- RF Digitizer
- Trig and Interlock Unit
- Hard Wire Interlock Unit
- Bleeder Unit
- RF Switch Unit



# Workshop and Training



# Workshop 14 April

#### **Questions to discuss**

- New features or functions
- Improvement areas; performance, reliability, other
- Digital services
- Documentation
- Other

30 minutes discussion

2 minutes presentation

- Group 1: Mikael Lindholm/Per Bendixen
- Group 2: Douglas Eaton/Kévin Pepitone
- Group 3: Klas Elmquist/Ola Boden
- Group 4: Anders Larsson/Erik Sundström

# Training

#### **M**-series

Anders Larsson, BA Manager Medtech Break-out room



#### **K**-series

Per Bendixen, Technical Account Manager Klas Elmquist, Product Owner Big conference room





